

## CLAIMS

1. A cleaning tool sheet characterized in that fiber bundles are laminated on one side of a base sheet, the central parts in the direction of flow of the fibers constituting the fiber bundles are joined by a central joining part continuously formed in the central part of the base sheet and joined at a spot-form joining part formed intermittently on a parallel line between the central joining part and two end edges parallel therewith, but the two ends in the direction of flow of the fibers not being joined to the base sheet.

2. The cleaning tool sheet according to claim 1 wherein the spot-form joining part is formed in a plurality.

3. The cleaning tool sheet according to claim 2 wherein the joining positions of the plurality of spot-form joining parts are formed such that they do not overlap in the direction of flow of the fiber bundles.

4. The cleaning tool sheet according to claim 1 wherein the base sheet and the fiber bundles have thermal fusibility.

5. The cleaning tool sheet according to claim 1 wherein the thickness of the fibers constituting the fiber bundles is 1 to 18 denier.

6. A cleaning tool sheet employed in a cleaning tool for floor wiping characterized in that fiber bundles are laminated on one side of a base sheet, the central parts in the direction of flow of the fibers constituting the fiber

bundles are joined by a central joining part continuously formed in the central part of the base sheet and joined at a spot-form joining part formed intermittently on a parallel line between the central joining part and two end edges parallel therewith, but the two ends in the direction of flow of the fibers not being joined to the base sheet, and an attaching part for attaching to a holding member of the cleaning tool for floor wiping is provided at both end edges parallel with the central joining part of the base sheet.

7. A cleaning tool sheet employed in a hand-held wiping cleaning tool characterized in that fiber bundles are laminated on one side of a base sheet, the central parts in the direction of flow of the fibers constituting the fiber bundles are joined by a central joining part continuously formed in the central part of the base sheet and joined at a spot-form joining part formed intermittently on a parallel line between the central joining part and two end edges parallel therewith, but the two ends in the direction of flow of the fibers not being joined to the base sheet, and a holding part comprising a space for holding by insertion of a leg of a holding member of the hand-held wiping cleaning tool is formed on the side of the base sheet opposite to the face where the fiber bundles are laminated.

8. A glove-form cleaning tool characterized in that a cleaning tool sheet is employed wherein fiber bundles are laminated on one side of a base sheet, the central parts in

the direction of flow of the fibers constituting the fiber bundles are joined by a central joining part continuously formed in the central part of the base sheet and joined at a spot-form joining part formed intermittently on a parallel  
5 line between the central joining part and two end edges parallel therewith, but the two ends in the direction of flow of the fibers not being joined to the base sheet; and a glove-form external appearance is formed by laminating a second sheet on the base sheet side of the cleaning tool  
10 sheet and providing a holding part comprising a space for holding by insertion of a hand between the base sheet and the second sheet.